

# HyperPure

## HyperGuard Pleated Cartridges Polyethersulfone Membrane Filters



**HyperGuard** cartridge is a filter specifically designed for reduction of bioburden and particulate levels to protect final 0.1 and 0.2  $\mu\text{m}$  system filters. The pleated filter medium is modified polyethersulfone hydrophilic membrane specifically developed for rigorous operating conditions in many filtration applications.

**HyperGuard** cartridge is designed for low cost and higher throughput than Nylon, PVDF, or Cellulose ester membrane cartridge.

**HyperGuard** cartridge is compatible with autoclave and in-line steam sterilization, as well as chemical sanitization methods that make it an ideal microporous membrane cartridge for various applications.

### Performance Advantages

- Constructed of only two materials, i.e., modified polyethersulfone and polypropylene with no adhesives to ensure lower extractables.
- All components meet USP Class VI-121° Plastics Tests for biosafety
- Provide high particle retention while maintaining high flow rate
- Reduce microbial bioburden and particulate levels to protect final filters
- Offer great resistance to severe sanitizing agents such as hot water, concentrated hydrogen peroxides, and active chloride compounds
- Available in a variety of configurations allowing easy installation in common-used filtration system

## Typical Applications

<i>Pharmaceuticals and Biologicals:</i>	Parenterals, Ophthalmics, Oral and topical medicines, Serum, Tissue Wash and rinse water, Diagnostic reagents, Buffers, Vaccines, Bottle and vial washers, Dry compressed gases, Make-up water
<i>Food and Beverages:</i>	Alcohols, Mineral water, DI and RO water, Dry compressed gases, Juices and other potable liquids
<i>Bulk Chemicals:</i>	Selected acids, Diluted bases, Alcohols
<i>Inks:</i>	Water and alcohol based inks
<i>Electronics:</i>	Photoresists, Acids, Etchants, Bases, Solvents, Electroless nickel plating solutions, Pretreatment of DI and RO water

## Specifications

### Materials of Construction

*Filter Media:* Single layer of pleated modified polyethersulfone hydrophilic membrane

*Support Material:* Polypropylene

*Structure Components:* Polypropylene

*Sealing Technology:* Thermal Bonding

### Nominal Length

10, 20, 30, and 40 inch (25.4, 50.8, 76.2 and 101.6 cm)

### Diameter

2.7 inches (6.9 cm)

### Nominal Pore Size

0.2, 0.45 and 0.8  $\mu\text{m}$

### Typical Effective Filtration Area

7.0  $\text{ft}^2$  (0.65  $\text{m}^2$ ) per 10 inch

### Maximum Operating Temperature\*

85 °C (185 °F) at 30 psid (2.1 bar)

*\*supported adapters are recommended for applications at elevated temperature over 55 °C*

### Sterilization/Sanitization Methods

*Chemical:* Peracetic acid, chlorinated alkaline products, bleach, sulfur dioxide, and hydrogen peroxide at typical sanitization concentrations and temperatures

*Hot Water:* 88 °C at 5 psid (0.34 bar)

*Autoclave:* 121 °C (250 °F) for 30 minutes up to 6 cycles

*In-line Steam:* 140 °C (284 °F) for 60 minutes at 2 psid (0.14 bar) up to 3 cycles

### Maximum Differential Forward Pressure

0.2 and 0.45  $\mu\text{m}$ : 60 psid (4.1 bar) at ambient temperature

0.8  $\mu\text{m}$ : 50 psid (3.4 bar) at ambient temperature

### Maximum Differential Back Pressure

15 psid (1.0 bar) at ambient temperature

# HyperPure

HyperGuard

## Maximum Continuous Pressure

Limited by housing

## Recommended Integrity Tests

Minimum Bubble Point :

0.2 um: 45 psi (3.1 bar) in water

0.45 um: 28 psi (1.9 bar) in water

0.8 um: 10 psi (0.7 bar) in water

## Typical Water Flow Rate

0.2 um: 3 gpm/psid/10 inch length (16.5 lpm/0.1 bar/25.4 cm length)

0.45 um: 5.2 gpm/psid/10 inch length (28.5 lpm/0.1 bar/25.4 cm length)

0.8 um: 10 gpm/psid/10 inch length (54.9 lpm/0.1 bar/25.4 cm length)

## Oxidizable Substances

Filtrate meets USP XXII requirements for purified water with <1 L flush after autoclaving

## Biosafety

All components meet USP Class VI-121° C Plastics Tests

## Endotoxin Level

< 0.5 EU/mL utilizing Limulus Amoebocyte Lysate (LAL) test

## Ordering Information

Model	Grade	Micron Rating	Cartridge Length	Adapter Configuration	Seal Material
HG	E: Electronics	020=0.2 um 045=0.45 um 080=0.8 um	1=10 inch 2=20 inch 3=30 inch 4=40 inch	0=DOE 3=SOE, 222/Flat 7=SOE, 226/Fin 8=SOE, 222/Fin	E=EPDM S=Silicon V=Viton